

TPM CIRCLE NO: 06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: OTP	LOSS NO. / STEP								
DEPT: Store	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

F/IMS/05

CELL: STORE CELL NAME: Store MACHINE / STAGE: OPERATION:

KAIZEN THEME: System Improvement

WIDELY/DEEPLY:

PRESENT STATUS: Before our plant Bop material parts list not Displayed any Where.



BEFORE

IDEA: P14 All BOP Material Part List Displayed.

COUNTERMEASURE : Advik P-14 All BOP Material List Displayed & Every Body Easy to Know the Part List In Store .



AFTER

BENCHMARK	00
TARGET	00
KAIZEN START	17.04.2017
KAIZEN FINISH	22.04.2017

TEAM MEMBERS: Mr.Srinath.BT
Mr. Ananda

BENEFITS:

- 1) Improving Visual Display.
- 2) Utilize the Space.
- 3) Every Body Easy To Know the BOP Part List.

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

- Why1:** No Displayed BOP Material Parts List.
- Why2:** Don't Know the Part No's & Descriptions.
- Why3:** Not Found Some Material Parts No's.

ROOT CAUSE:-

REGISTRATION NO. & DATE:1611 & 22.04.2017

REGISTERED BY: Mr. Nigamananda

MANAGER'S SIGN: Mr.Pramodh

RESULT:-



WHAT TO DO: Display Material Part list In Store Area.

HOW TO DO : Manually.

FREQUENCY : When NPD Material Coming In Plant.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
	Store		Store	Done